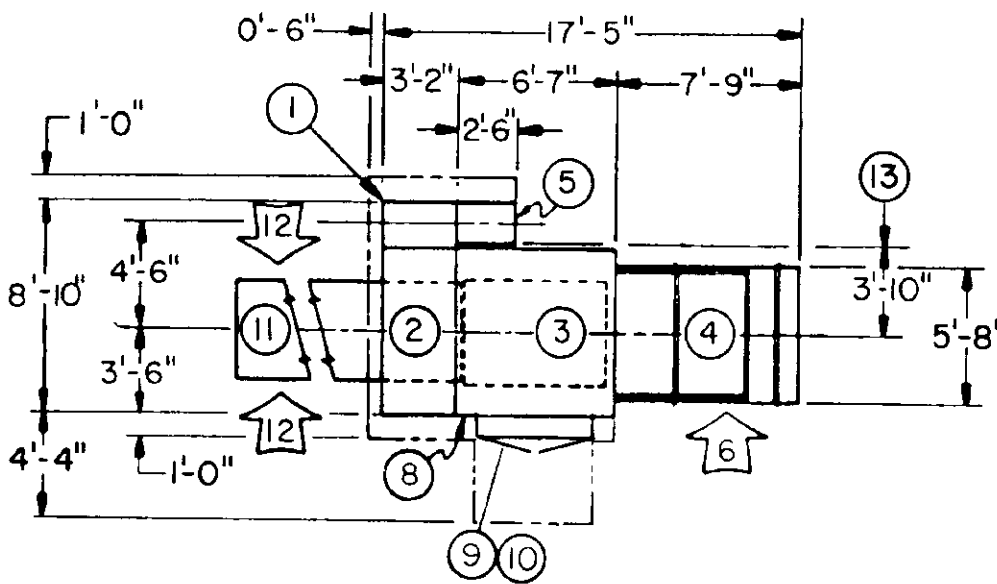


37\*

MODEL: 25-LR CASE PALLETIZER

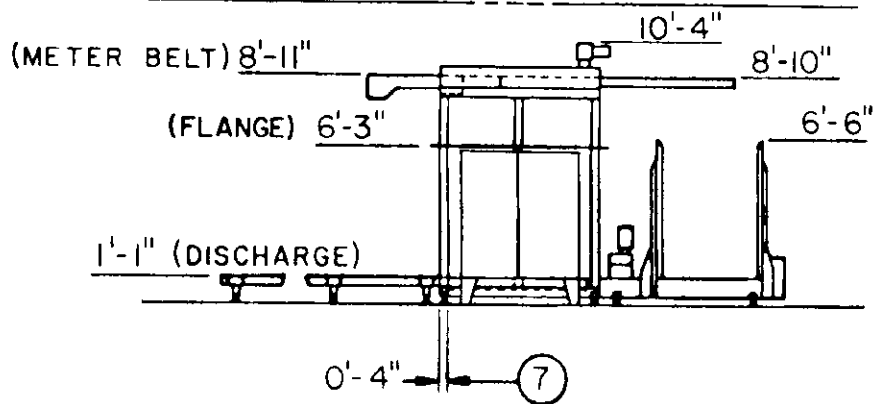
DWG. N<sup>o</sup>. A - 476 - 633 - 5

REVISION	DATE	BY
A	6-11-86	WMJ



- | ITEM | COMPONENT                              |
|------|--|
| 1.   | INFEED CONVEYOR                        |
| 2.   | ARRANGING CONVEYOR                     |
| 3.   | PALLETIZING SECTION                    |
| 4.   | PALLET DISPENSER                       |
| 5.   | METER BELT                             |
| 6.   | PALLET LOADING                         |
| 7.   | ATTACHMENT POINT OF DISCHARGE CONVEYOR |
| 8.   | AIR SUPPLY INLET                       |
| 9.   | ELECTRICAL PANEL                       |
| 10.  | PUSHBUTTON STATION                     |
| 11.  | DISCHARGE CONVEYOR - BY OTHERS         |
| 12.  | LOAD REMOVAL OPTIONS                   |
| 13.  | CASE GUIDELINE                         |

MINIMUM CEILING HEIGHT 12'-0"



*Columbia* MACHINE, INC.  
VANCOUVER, WASHINGTON

----- CLEARANCE LINE FOR  
GUARDS, MOTORS, ETC.

PET, INC. ALLENTOWN, PA.

MACHINE #2

DATE: 6-86	DRAWN BY: WMJ	SCALE: 1/8" = 1'-0"	MODEL: 25-LR CASE PALLETIZER	DWG. N <sup>o</sup> : A - 476 - 633 - 5
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